



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D2731-7
Job Sheet 206645



Part No: D2731-7

Job Qty: 50 pcs

Part Name: Mounting Lug



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/4/20

Job Tracking No:

Due Date: 2/18/20

Created By: Patrick Lussier

Type: Stock

Description:

Note: DWG REV C IPP D 00.05.19 Added inspect level 8, removed P/O powder coating EC IPP REV:E 13.06.25
OUTSOURCE METEC DD VERF:JFS

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
110	Purchasing	50 pcs	2/18/20	0.00 0.00			Purchasing - 1	MAR 3 1 2020
							Purchasing - 2	
							Purchasing - 3	
120	Packaging 2-1 - Receive - B4B	50 pcs	2/18/20	0.00 0.00			Packaging 2 - 1 - B4B	MAR 3 1 2020
							Packaging 2 - 2 - B4B	
							Packaging 2 - 3 - B4B	
							Packaging 2 - 5 - B4B	
							Packaging 2 - 4 - B4B	
							Packaging 2 - 6 - B4B	
							Packaging 2 - 7 - B4B	
							Packaging 2 - 8 - B4B	
							Packaging 2 - 9 - B4B	
							Packaging 2 - 10 - B4B	
							Packaging 2 - 11 - B4B	
							Packaging 2 - 12 - B4B	
							Packaging 2 - 13 - B4B	
							Packaging 2 - 14 - B4B	
							Packaging 2 - 15 - B4B	
							Packaging 2 - 16 - B4B	
							Packaging 2 - 17 - B4B	
							Packaging 2 - 18 - B4B	
							Packaging 2 - 19 - B4B	
							Packaging 2 - 20 - B4B	
							Packaging 2 - 21 - B4B	
							Packaging 2 - 22 - B4B	
							Packaging 2 - 23 - B4B	
							Packaging 2 - 24 - B4B	
							Packaging 2 - 25 - B4B	
							Packaging 2 - 26 - B4B	
							Packaging 2 - 27 - B4B	



Container No: S267596



Part: D2731-7

Job No: 206645

Serial No/Batch: S267596

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/31/20

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				Packaging 2 - 28 - B4B	
				Packaging 2 - 29 - B4B	
				Packaging 2 - 30 - B4B	
				Packaging 2 - 31 - B4B	
				Packaging 2 - 32 - B4B	
				Packaging 2 - 33 - B4B	
				Packaging 2 - 34 - B4B	
				Packaging 2 - 35 - B4B	
				Packaging 2 - 36 - B4B	
				Packaging 2 - 37 - B4B	
130 QC 6	50 pcs	2/18/20	0.00 0.00	QC 6 - 9	
See Next page ja				QC 6 - 68	
				QC 6 - 61	
				QC 6 - 40	
				QC 6 - 81	
170 Packaging 3-1 - Stock - B4B	50 pcs	2/18/20	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	DAS
				Packaging 3 - 6 - B4B	28
				Packaging 3 - 7 - B4B	9-89
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
				Packaging 3 - 37 - B4B	
				180 QC 21 - SA	50 pcs
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - (Purchasing) Issue P/O to Metec : 46045788 Manufacture as per dwg C of C is required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) ENSURE C OF C IS ATTACH.
 130 - (QC6- All purchased or subcontracted products)
 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

x 50 Hws 2/4/2020

					Packaging 2 - 28 - B4B	
					Packaging 2 - 29 - B4B	
					Packaging 2 - 30 - B4B	
					Packaging 2 - 31 - B4B	
					Packaging 2 - 32 - B4B	
					Packaging 2 - 33 - B4B	
					Packaging 2 - 34 - B4B	
					Packaging 2 - 35 - B4B	
					Packaging 2 - 36 - B4B	
					Packaging 2 - 37 - B4B	
130	QC 6	50 pcs	4/18/20	0.00 0.00	QC 6 - 68	DAS
					QC 6 - 61	82
					QC 6 - 40	9-89
					QC 6 - 81	
					QC 6 - 82	APR 06 2020
140	Handfinish - 1-1 Chemical-B4B	50 pcs	4/18/20	0.00 2.00	Handfinish - 1 - 1 - B4B	BEB20-04-06
					Handfinish - 1 - 2 - B4B	
					Handfinish - 1 - 10 - B4B	
					Handfinish - 1 - 11 - B4B	
					Handfinish - 1 - 12 - B4B	
					Handfinish - 1 - 13 - B4B	
					Handfinish - 1 - 14 - B4B	
					Handfinish - 1 - 15 - B4B	
					Handfinish - 1 - 16 - B4B	
					Handfinish - 1 - 17 - B4B	
					Handfinish - 1 - 18 - B4B	
					Handfinish - 1 - 19 - B4B	
150	QC 7	50 pcs	4/18/20	0.00 0.00	QC 7 - 40	20-04-7.
					QC 7 - 81	
					QC 7 - 82	
160	Powdercoat - 1 White GI(A)-B4B	50 pcs	4/20/20	0.00 2.50	Powdercoat - 1 - B4B	20-04-7.
165	QC 3	50 pcs	4/20/20	0.00 0.00	QC 3 - 40	
					QC 3 - 81	
					QC 3 - 82	59
170	Packaging 3-1 - Stock - B4B	50 pcs	4/20/20	0.00 0.00	Packaging 3 - 1 - B4B	BEB20-04-07
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	

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				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	DAS
				Packaging 3 - 37 - B4B	21
180 QC 21 - SA	50	4/20/20	0.00 0.00	QC 21 - SA - 21	9-59
	pcs			QC 21 - SA - 70	
				QC 21 - SA - 53	

APR 09 2020

Part Op 110 - (Purchasing) Issue P/O to Metec : _____ Manufacture as per dwg C of C is required
 Descriptions: 120 - (Receive & Inspect for Damage & Mat'l Certs) ENSURE C OF C IS ATTACH.
 130 - (QC6- All purchased or subcontracted products)
 140 - (Hand finishing) Chemical Conversion Coat per QSI005 4.1
 150 - (QC7-Inspect Chemical Conversion Coat)
 160 - Powder Coat (White Gloss (Ref:4.3.5.1) per QSI005 4.3-Alum)
 165 - (QC3- Inspect Part Finish)
 170 - (Identify as per dwg & Stock Location: _____)
 180 - (QC21- Final Inspection - Work Order Release)

Job BOM

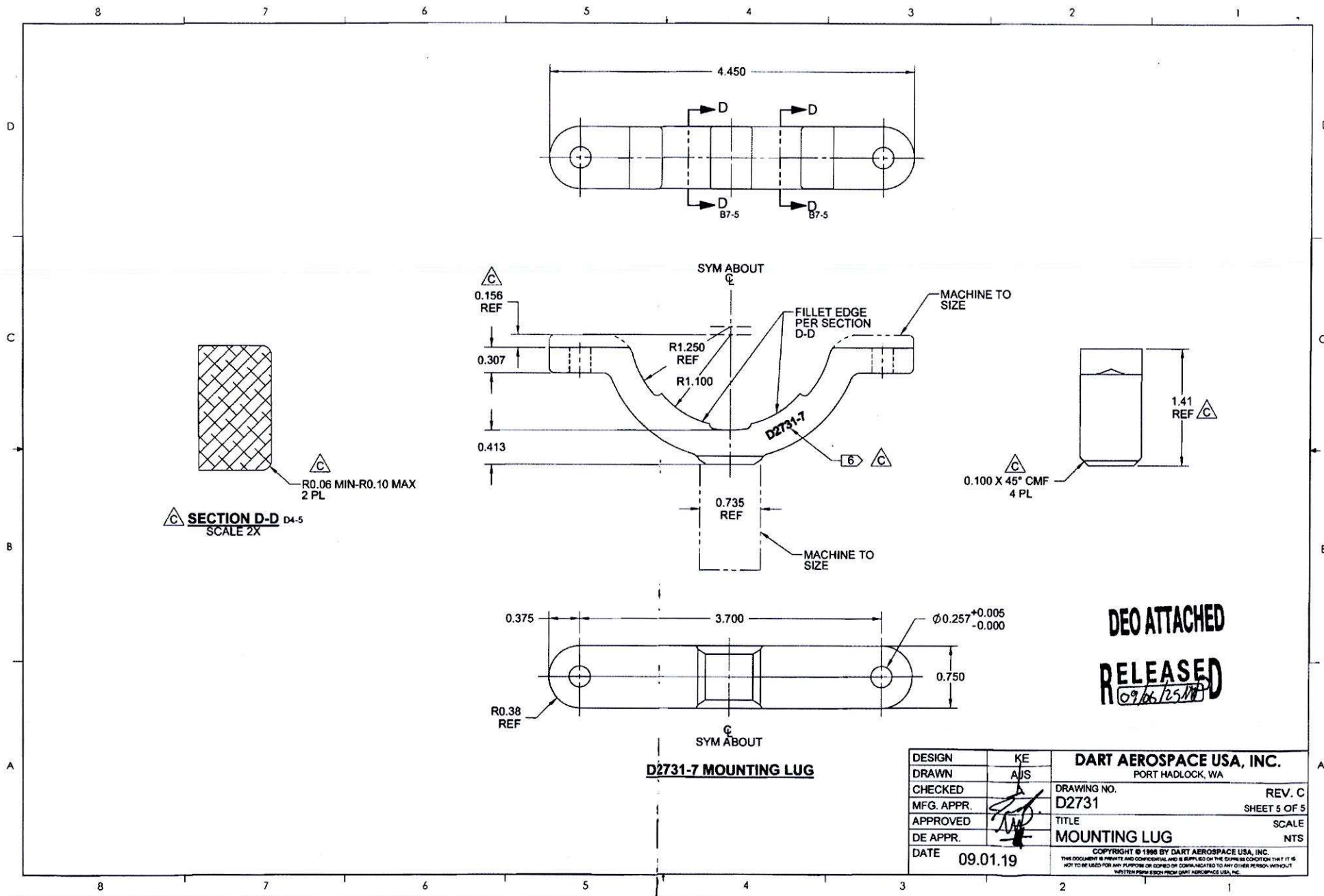
Part / Item	Component Name	Quantity	Operation	Container
D2423	Lug Extrusion	3.4150 ft (.0683 ea)	110-Purchasing	
D2731-7P	Lug	50 pcs (1 ea)	110-Purchasing	5267594

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Purchasing	D2423	3	547	0
	D2731-7P	50	0	0

Part Specifications					
Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Mounting Lug	4.450Inches $\pm$ 0.010	4.460 4.440		
2	Mounting Lug	1.410Inches $\pm$ 0.030	1.440 1.380		
3	Mounting Lug	0.306Inches $\pm$ 0.010	0.316 0.296		
4	Mounting Lug	0.413Inches $\pm$ 0.010	0.423 0.403		
5	Mounting Lug	3.700Inches $\pm$ 0.005	3.705 3.695		
6	Mounting Lug	0.375Inches $\pm$ 0.010	0.385 0.365		
7	Mounting Lug	0.750Inches $\pm$ 0.010	0.760 0.740		
8	Mounting Lug	0.257Inches + 0.005 - 0.000	0.262 0.257	Diameter	
9	Mounting Lug	0.100Inches $\pm$ 0.010	0.110 0.090		
10	Mounting Lug	45.000Degrees $\pm$ 0.000	45.000 45.000	Angle	
11	Mounting Lug	0.060Inches + 0.040 - 0.000	0.100 0.060	Radius	

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DEO ATTACHED
RELEASED
09/06/25/19



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER **POHB045788**



Supplier: MEM001-VC
Metec Metal Technology Inc.
20 Terry Fox Drive PO Box 781
Vankleek Hill
ON
K0B 1R0 Canada
Phone: 613 678 3957
Fax: 613 678 3956

Attention: Walz, Shigi

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB045788

PO Date: 2/4/20

Due Date: 2/18/20

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Phone:

Via: Ground

Pymt Terms: Net 60

Freight Terms:

Special Comments:

Items

Line Item	Job	Part	Drawing	Supplier Part No	Item No	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	206645	D2731-7P	D2731 Rev.C			Lug : Various STC's receive pcs	Firmed X50	-	2/18/20	50 pcs	0 pcs	50 pcs	\$16.20/pcs	\$810.00
													Grand Total:	\$810.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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20 Terry Fox Drive, Vankleek Hill, Ontario K0B 1R0

Tel. (613) 678-3957 & (613) 678-2782 Fax (613) 678-3956 metec@metec.ca

CERTIFICATE OF CONFORMITY

SOLD TO:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ont.
K6A 1K7

SHIPPED TO:

same

Quantity	Part Number	Part Name	Dwg Rev.#	Material Batch #	Paint Batch #	P.O. Number
50	D2731-7P- UNPAINTED	Mounting Lug	C	S246315	-	HB045788

MATERIAL: supplied by DART

DAS
82
9-89

We hereby certify that the above parts were made in conformance with applicable drawings.

METEC Metal Technology Inc.

Heather Nixon

Vankleek Hill, March 31, 2020



www.metec.ca | 20 Terry Fox Drive, Vankleek Hill, Ontario, Canada K0B 1R0 | Phone: +1 613-678-3957 Fax: +1 613-678-3956

Packing List

Bill Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Ship Dart Aerospace Ltd.
To: 1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Canada

Shipment No: 27072
Shipment Date: 31-Mar-2020
Ship Via: Pick up at METEC
Order Number: 4598
Order Date: 02/05/2020

Customer Code: DART
Phone: (613) 632-9577
PO Number: POHB045788
Terms: Net 60 Days

----- Quantity -----								
<u>Item</u>	<u>Open</u>	<u>Shipped</u>	<u>B/O</u>	<u>Canceled</u>	<u>Unit</u>	<u>Description</u>	<u>Revision</u>	<u>Job Number</u>
2	50	50	0	0	EA	DART-D2731-7P-UNPAINTED LUG - NO FINISH		4598-01

RECEIVED
MAR 31 2020
DART AEROSPACE LTD.

The delivered goods must be inspected upon receipt to confirm compliance. Should there be discrepancies please notify METEC within 30 days of delivery. The goods are otherwise deemed accepted.

Heather Rym

Packing Clerk's Signature
Metec Metal Technology Inc

Received In Good Order By
Dart Aerospace Ltd.